



1327 Cedar Street  
Port Huron, MI 48060

Serv-Plas, L.C.  
"Service to the Plastic Industry"

PH: 810-364-4877  
Fax: 810-364-4878

## Mold Run Authorization Sheet

Customer: \_\_\_\_\_ Phone: \_\_\_\_\_  
Contact Name: \_\_\_\_\_ Requested Run Date: \_\_\_\_\_  
P.O. Number: \_\_\_\_\_ Job Number: \_\_\_\_\_  
Does Customer request to be present for run? Yes \_\_\_\_\_ No \_\_\_\_\_

### Mold Information

(To Best Serve you, please check all applicable boxes)

- Prototype Run    New Tool Sampling    Short Run    First Run    Eng Chg  
 Re-Run due to:    Color Change    Dimensional    Functional    Cosmetic  
 Material Change    Other

Press Size Requested:

- 33 Ton (Tie bar spacing 10.24" x 15.55" x Max Ht. 11.81/Min 4.72 with 3.15 Max. Ejection)  
 85 Ton ( Tie bar spacing 16" x 13.6" x Max Ht.16"/Min Ht 4" with 3" Max. Ejection )  
 230 Ton ( Tie bar spacing 22" x 22" x Max Ht. 22"/Min Ht 7" with 4.5" Max. Ejection )  
 400 Ton ( Tie bar spacing 28" x 28" x Max Ht. 28"/Min Ht 8" with 6.0" Max. Ejection )

Mold Dimensions: (L) \_\_\_\_\_ (W) \_\_\_\_\_ (H) \_\_\_\_\_

Part Number: \_\_\_\_\_ Part Name: \_\_\_\_\_

Number of Cavities: \_\_\_\_\_ Quantity Requested: \_\_\_\_\_

\*Material Type/Color: \_\_\_\_\_ Does Mat'l require drying: Yes   No

Handloads/Inserts:   Yes   No   ↔   Number of inserts: \_\_\_\_\_

Hot Sprue:   Yes   No   Offset Sprue:   Yes   No

Core Pull Required:   Yes   No   Threaded Knockout "Required": Yes   No

Hot Runner:   Yes   No   ↔   Type: \_\_\_\_\_ # of Zones: \_\_\_\_\_

Water/Oil Fittings (Circle One):   200 series   300 series   Other

Other special notes:  
\_\_\_\_\_  
\_\_\_\_\_

Authorized Signature: \_\_\_\_\_ Date: \_\_\_\_\_